**CURRICULUM VITAE**

# **VINOD KUMAR SINGH**

# Flat No 388 Pocket –D, Gulmohar Estate, Sector pi -01, Greater Noida (U.P.)

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**PROFESSIONAL EXPERIENCE : 15*+Years***

**OBJECTIVE:**

To work in challenging, innovative, creative, ambitious, team &job oriented atmosphere contributing to a work culture so as to make job intrinsically satisfying to myself by continually improving my performance & results as well as to grow parallel along with the organizational goals.

**PROFESSIONAL EXPERIENCE SUMMARY:**

 **• I had 15 years’ Experience in Plastics Injection Moulding industry.**

* **I introduce myself as Asst. Manager – HOD of** Forming moulding, injection moulding, LSM moulding Production & Assembly in UIL Electronic India Pvt Ltd Greater Noida from May-18 to till date.
* **I had 1.5 years’ experience as Dy. Manager –** Process, Production & Assembly In-Charge Injection Moulding in JBJ Technologies Ltd Greater Noida from Nov-16 to May-18.
* **I had 3.0 years’ Experience as Sr.Executive –** Production & Process in injection moulding in Fujitsu ten Minda India Pvt Ltd (N.K. Minda group) Indo Japanese joint venture Company. From July-13 to Oct-16.
* **I had 8.0 yrs. of experience as Sr.Engineer-**Moser Baer India Ltd in Injection moulding Process and Production from May-05 to June-13.
* **I had 1.5 yrs. of experience as a shift supervisor-** M/S Hindustan Pencils Ltd Naroli Silvassa (D & N H) From Dec-03 to April-05
* I have a good knowledge of ISO/TS-16949 & ISO -14001system, Autonomous Maintenance, Process optimization, 7 Q.C. Tools, 5S activities in shop floor.

***Current job;***

Working with **UIL Electronic India Pvt. Limited , Greater Noida as a HOD,**responsible for Injection moulding, double injection moulding, vertical injection moulding, LSM injection moulding, Forming vacuum moulding and Assembly production, Process, Raw material management, warehouse management, Daily production maitanance,daily monitoring Mould efficiency, performance, quality and OEE.New mould trail, daily production monitoring,scap monitoring and reduction plan, To meet daily customer requirement, daily mould review, daily assembly quality related issue review. From May-18 to till date.

**COMPANY PROFILE:**

**UIL Electronic India Pvt. Limited (Korean MNC)** is founded in 1982 as a specialized manufacturer of electronic components. ISO-9001, ISO-14001 & OHSAS 18001 certified company. We have contributed greatly to the smartphone industry with our accumulated technology and experience.

**This is one of the leading manufacturer of Injection molded plastic components & Assemblies, silicone part like keypad, TPU cover, mobile front cover, rear cover , battery cover, sensor rubber, mic rubber etc. Water proof part like sim tray, volume key and side key .etc**.

**CURRENT ASSIGNMENTS:**

* Meeting delivery schedule based on customer requirement.
* To make plan for daily and weekly production.
* Reviewing daily production plan for Injection Moulding.
* Analyzing the scrap and taking action to reduce in process.
* Daily /weekly Manpower Planning/shift Roster Updating.
* Responsible for maximum utilization of machine.
* Departmental meeting with AM/Shift leader / Team leader to communicate Customer issues and Management directives
* Responsible for Mould cavitation / efficiency improvement.
* Reviewing daily / monthly MIS reports.
* Responsible for new mould trial & given inputs for improvement for new projects.
* Involve review meeting for new product and tooling development.
* Responsible for involve correction in old tools as per customer requirements.
* Machine and Auxiliary planning,
* Maintaining the system and documents as per requirement.
* To involve in Best activity (Kaizen/QC) for shop floor.
* To ensure all data entry in ERP software.
* Upgrade Skill of Subordinates and Operators by Training on Regular Basis.
* To Reduce the Accident Possibility.
* Monitoring Daily Production Gap Analysis.
* Good Computer skill. ( MS Office/Spare Indenting/Break down analysis/Report Preparation/Spare consumption analysis
* Interact with customer about quality related problems.
* Automation as per requirements.

***Previous Fourth job;***

Work with **JBJ Technologies Limited Greater Noida as a Dy. Manager** responsible for Assembly & injection moulding production, Process, Raw material store, component store,Daily production maitanance,daily monitoring Mould efficiency, performance, quality and OEE.New mould trail, daily production monitoring,scap monitoring and reduction plan, To meet daily customer requirement, daily mould review, daily assembly quality related issue review. From Nov-16 to May-18.

 **COMPANY PROFILE:**

JBJ Technologies Limited is a leading automobile ISO/ TS 16949 & ISO-14001 certified Company. This is one of the leading manufacturer of Injection molded plastic components & Assemblies, Secure Meter Assemblies & Mfg. of Injection molding moulds.

 **Major Customers :**  Autoliv (Maruti,Honda,Hyundai,Toyota),Vibracoustic,KSSA,NIFCO,FESTO,ENSTO,Kent RO, Secure Meter, Reckitt, SCJ, Aquatech, Hinware, Orient, Woco Motherson & Selcom.

**JOB RESPONSIBILITY:**

* Meeting delivery schedule based on customer requirement.
* To make plan for daily and weekly production.
* Analyzing the scrap and taking action to reduce in process.
* Responsible for maximum utilization of machine.
* Responsible for Mould cavitation / efficiency improvement.
* Reviewing daily / monthly MIS reports.
* Responsible for new mould trial & given inputs for improvement for new projects.
* Involve review meeting for new product and tooling development.
* Responsible for involve correction in old tools as per customer requirements.
* Maintaining the system and documents as per requirement.
* To involve in Best activity (Kaizen/QC) for shop floor.
* Upgrade Skill of Subordinates and Operators by Training on Regular Basis.
* Good Computer skill. ( MS Office/Spare Indenting/Break down analysis/Report Preparation/Spare consumption analysis
* Interact with customer about quality related problems.

***Previous Third job;***

Work with **Fujitsu ten Minda India pvt ltd (N.K. Minda group)** Indo Japanese joint venture company, Working as a Sr. Executive in Injection Moulding Process, production, operations management plastics injection moulding, production planning & Control, Industrial engineer, production engineering, production maintenance, daily production, production handling, manufacturing engineer, new mould trial, New production development in plastics injection moulding. From July-13 to Oct-16.

**JOB RESPONSIBILITY:**

* To Monitor & control Process Rejection & All TS and ISO Document.
* To coordinate & preparation for DWM.
* To preparation all document as per SOP.
* To conduct internal process audit activity.
* To make status & presentation of all improvement activity.
* To coordinate for red bin activity.
* To involve in Best activity (Kaizen/QC) for shop floor.
* Interact with customer about quality related problems.
* To ensure all data entry in SAP (ERP software).
* To analysis & control of rejection/scrap.

***Previous second job;***

***Company- Moser baer india ltd.***

**Working as Sr. Engineer with Moser Baer India Ltd** is world largest optical media company.it is certified under **ISO 9001:2008** Quality Management System, **ISO 14001:2004** Environment Management Systems, **OHSAS** **18001:2007** for Occupational Health and Safety Management System, and **SA: 8000** Social Accountability. It is a leading company in world which makes all **type of optical media (CD and DVD),PV panel junction box part, slim case, Pan drive case,solar lantern part,cake box, slim case etc. with injection moulding. From May -05 to June-13.**

**JOB RESPONSIBILITY:**

* Trouble shooting while online production.
* To control breakdown, rejection to achieve 99.9% m/c efficiency.
* To achieve production and making efficiency of m/c.
* To meet ABP target.
* To maintain ISO document and keep the record.
* Handling new product launches on Quality Aspects
* Visiting customer end for any issues in product spec
* Interact with customer about quality related problems.
* To support the Manager to meet the objectives of the department
* Solving all types of mould problems during running production.
* To check m/c parameter & quality of product.
* Manpower handling considering efficient productivity
* Monitoring, recording & maintaining plant health condition.
* Daily work management like m/c utilization, production efficiency, OEE, 5’S.
* Cycle Time reduction
* Cost saving/on time target meeting
* Kaizen implement.
* To Improve Stamper Life

***ACHIEVEMENT:***

* Member of Quality Circle Team.
* Member of STF.
* Decrease mould change over time.
* Achieve maximum efficiency of machine & men.
* Making Operation standard, Process control chart & job Instruction for moulding m/c Operator.
* Training in ISO – 9001 : 2000, ISO/TS 16949:2009
* Training in ISO – 14001
* Knowledge of Kaizen, 6’S, 3M, 6M.
* Knowledge of FMEA.
* Knowledge of JIT.
* Knowledge of Lean manufacturing.
* Knowledge of TAKT time.
* Knowledge of Six sigma.
* Knowledge of KANBAN

***SPECIAL PROJECT (IMPROVEMENT ACTIVITIES):***

* Yield Improvement
* Cycle Time Reduce
* SMD to loading the stamper
* CFT/Improvement Project
* Quality Circle.
* Atomization by installing Robot.

***AWARDS****:*

* On the spot award.
* Employee of the month award.
* Employee of the Year award.
* Best Supplier Award from Kent RO.

***EXPERTISE****:*

* **Handling M/c, Men, Material & Technology.**
* **Full fill ISO and Other system related documents as per requirement of moulding process stage.**

***Previous first Job*** : **Hindustan Pencils** Ltd. Silvassa (D&NH) From Dec-03 to may-05

***Designation*** : **SHIFT SUPERVISOR (production/Moulding)**

***Position*** : **Reporting to Production Manager**

**Company Profile** :  **Hindustan Pencil Ltd is an ISO 9001:20** Certified

 Company. It is a leading company in Asia which

 Makes all Type of Stationary Items like **Sharpener,**

 **Scale,Pen,Pen Boxes etc.**

**JOB RESPONSIBILITY:**

* Looking total production of Injection Moulding M/c.
* Trouble shooting while online production.
* Analysis and solving the trouble in hydraulics and pneumatics circuit s of Preventive machine maintenance.
* To give proper training of worker about troubleshooting, 5S, Safety, Quality and other activities.
* To make daily, monthly Mould loading & unloading plan.
* To achieve production and making efficiency of m/c.
* Control rejection by keeping auxiliary equipment always good working condition.
* To keep all mould in good working condition maintaining all defect in mould history card to prevent mould breakdown.
* To check m/c parameter & quality of product.
* Manpower handling on shop floor.
* Monitoring, recording & maintaining plant health condition.
* Daily work management like m/c utilization, production efficiency, OEE, 5’S.
* Cycle Time Reduction.

**TECHNICAL QUALIFICATION:**

Post graduate Diploma in Plastics Processing & Testing from CIPET (Central Institute of Plastic Engineering Technology) BHOPAL, in 2004 With 1st Rank.

**ACADEMIC QUALIFICATION:**

High school from U.P. Board in 1997 with first division.

Intermediate from U.P. Board in 1999 with first division

Graduation (B.Sc. Maths) from Agra University in 2002 with second division.

**COMPUTER KNOWLEDGE*:***

Basic, Ms-Office, excel, PowerPoint, Internet.

**CAREER OBJECTIVE:**

* Looking for challenging position in your esteemed organization where my Technical and analytical skill well me scope for upward movement.

**WORKING SKILL:**

* Good interpersonal and communicational skill.
* Always appreciated by superior for maintaining healthy relation with fellow workers.

**Machine Handled: Plastics Injection moulding m/c;**

L&T 60T, 100T,150T,180T,250T, TOSHIBA 60T,100T,150T,180T,250T,NEGRI BOSSI 180T,250T,550T,650T,720T & 920T,Haitan 220T & 350T,FANUC 150T & 350T, SUMITOMO-SD30, SD35, SD40, SD350, JSW-75T, 150T, 350T, E-JET & DISC JET

Windsor SP series- SP-80 to SP-180, Engel-450T.

**Material Handling:**

**Different type of material like PP,PC,PVC,HDPE,TPU,HIPS, NYLON (FR and upto50% GF),PMMA,ABS, PC+ABS, ABS Kent white,PPCP,Akulon,Santoprene,POM duracon etc..**

**PERSONAL DETAILS:**

Father's Name : Raja Ram

Date of Birth : 10 Dec. 1982

Permanent Address : Village-Nagla Danda, Post-Chandikara

 Dist-Mainpuri (U.P)

Material Status : Married

Sex : Male

Nationality : Indian

Language Known : Hindi, English

Notice Period : One Month

Current Salary (CTC) :10.0 Lac (Annual)

Date :……………………

Place: Greater Noida (VINOD KUMAR SINGH)