Shivam Singhal Residence: - Haridwar Greens Haridwar – 249402, Uttrakhand Ph. +91- 9457390011 ashivamsinghal@gmail.com

Carrier Objective:

Seeking a Challenging opportunity in production operation with a leading organization that provides a motivating work environment where I can use my skills for growth of organization and enhance my technical ability to add value to my profession

Career Highlights:

A result oriented professional with work experience of ~ 2 years in the field of manufacturing of Switchgear & Protection Devices. Having diversified roles in handling Process control & Improvement production supervision and Quality control of product and Manufacturing assessment.

Work Experience:

Panasonic Life Solution India Pvt. Ltd (Formerly Known as Anchor Electricals Pvt. Ltd.) – From September '17 to till date

Working as an engineer for production and quality control in Switchgear manufacturing division comprising of UNO and MINI MCB, COS, Isolator and Accessories products.

Job Profile:

- > Risk assessment and Danger prediction of process and shop floor.
- > Target based production operations activities and Quality management & Control.
- > Experience in maintaining departmental records and MIS reports.
 - Hourly production chart (H-Bar) for production tracking.
 - Defect trends for rejection monitoring and control.
 - Gap analysis for production loss tracking.
 - Skill matrix preparation for multi-skilling operators.
 - DPR circulation indicating sections wise working efficiency on the basis of cycle time.
 - Preparation and implementation of SOP's, WI and Manuals for operations.
- > Optimum utilization of machines and manpower by identifying bottle neck processes.
- Good hand in operating and troubleshooting of Manufacturing assessment and Process improvement.
- Team building and Team development by providing OJT's and offline training to subordinates and manpower.
- > Reduce process cost of production process.

Key Result Area:

- Execution of production operation in open assembly section of MCB with a team of 110 members.
- > Manpower handling and management for achieving monthly production targets.
- Following standard operation procedures, manuals and work instructions for standardized production operations.
- Reduced scrap cost and rework by continuous monitoring and analysis by finding out MUDA of the production line.
- > Maintaining ANPS system from warehouse to RM store.
- Implementing KAIZEN activities to smoothen process.
- Suggesting and implementing Cost reduction and cost busting themes in production Cost, RM Cost and Energy consumption.

<u>IT Skills:</u>

- ➢ Working knowledge of ERP software ORACLE.
- ➢ Good knowledge of MS-Excel and Power point.

Functional & Operational Skills:

- > Initiating **KANBAN "OR ANPS Card System"** for inventory control & stock management.
- > Initiate safety activities for safe & healthy work place.
 - Hiyari -Hatto activity
 - Finger point technique
 - EHS activity every month.
- > Drive & Implement 6'S system in organization.
- > Initiating & Driving KAIZEN activities to eliminate bottle necks in process.
- > Application **Next cell concept of Panasonic** for production at low cost & high quality.
- > To lead by example every time passive approach kicks in for any improvement activity.
- > WHY-WHY analysis and 8D CAPA generation against non-conformance.
- Using PDCA approach in manufacturing process.
- > Implementing Poka-Yoke methodology in critical areas.
- Knowledge of 7 QC tools.

Academic Qualification:

- Bachelor in Mechanical Engineering in year 2013-17, from COER (UTU, UK).
- > 12^{th} in year 2013 from CBSE board from D.A.V Public School, Saharanpur.
- > 10^{th} in year 2011 from CBSE board from D.A.V Public School, Saharanpur.

Projects Handled:

> Next cell project – Improve line balancing from 72.15 to 90.75 %.

- Merge two process, Increases productivity by 18.5%, 7 Manpower Saved & Space saving.

Reduce Non – Regulated loses (NRL) from 12.56 % to 5.12 %

- Converted the whole concept in QC story, saving of 2.1Million INR and won 2^{nd} Prize in Plant convention

- Productivity Improvement Increase assembly productivity by 30 %
 - Converted the whole concept in QC story and saving of 0.9 Million INR.

Achievements:

- > Won Second Prize at Quality Control Convention in FY 18-19 at AEPL, *Head Office, Mumbai.*
- Snapshot for Achievements: Single Piece Flow achieved in a line & Line balancing, Total Manpower Saved via Productivity Improvement: 7 (4+2+1) Nos.
- > Got First prize for implementing maximum number of **Cost Reduction** themes.
- Second runner-up in ATV organized by Auto Sports INDIA at Bhubaneswar.

Personal Details:

Date of Birth	: Jan 19, 1995
Sex	: Male
Marital Status	: Unmarried
Father's Name	: Mr. Arvind Singhal
Permanent Address	: Pardeep Vihar
	Saharanpur- 247001 (Uttar Pradesh)

I here confirm that the information's provided by me are true to the best of my knowledge and belief.

Place: Haridwar

(Shivam Singhal)